

RALEIGH[®]

1977

RAMPAR[®]

BICYCLES



SPECIFICATIONS*

Frame: Size: 20½", 21½", 22½", 23½", 24½", 25½". Constructed with hand profiled Haden lightweight lugs with window cut outs & Reynolds 531 butted tubes, forks & stays with Campagnolo Nuovo dropouts.

Fork: Reynolds 531 taper gauge blades with Haden forged lightweight crown and Campagnolo fork ends.

Handlebar: New Raleigh Italienne alloy, on forged alloy stem with Allen expander and binder bolts.

Saddle: Brooks Professional best butt leather with copper rivets.

Gears: Campagnolo Nuovo Record 12 speed with wide ratio 6 speed cluster.

Crank Set: Campagnolo Nuovo Record Cotterless with alloy disc chainguard.

Wheels: Sprint alloy with reinforcing ferrules with Campagnolo Record quick release hubs.

Tires: Raleigh Imperforable Seta or Cortone.

Brakes: Campagnolo Record side pull.

Pedals: Campagnolo Super Leggera Strada.

Extras: Christophe chrome toeclips, leather straps and pump.

Finish: Blue Mink/Silver.

The new Professional Mk.V features the latest in racing frame geometry, developed from use with the successful Raleigh Professional Racing Team in Europe. The frame is entirely new with: new tubing sections ①, lug set ②, seat cluster ③, and brazed on fittings ④. This improved selection of materials and geometry makes for performance second to none. Component specifications include Campagnolo record ensemble with 12-speed gear, small flange quick release hub and super effective brakes.



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RALEIGH
Professional Mk.V
NEW



SPECIFICATIONS*

Frame: Size: Gents: 21 1/2", 23 1/2", 25 1/2". Constructed with Bocama professional hand profiled lugs & Reynolds 531 butted tubes & stays with Campagnolo dropouts & chrome plated stays.

Fork: Reynolds 531 taper gauge blades with Campagnolo ends, forged crown & chrome plated blades.

Handlebar: Raleigh Italienne alloy, G.B. forged alloy Biba stem with Allen expander & binder bolts.

Saddle: Brooks Professional best butt leather.

Gears: Campagnolo Gran Sport alloy & 14-22 freewheel.

Crank Set: Campagnolo Gran Sport alloy cotterless with alloy disc chainguard.

Wheels: 700 C Weinmann A 124 narrow, concave section alloy rims with Campagnolo-Nuovo Tipo small flange quick release hubs.

Tires: 700 C IRC Featherlight high pressure.

Brakes: Weinmann Carrera sidepull with wheel guides.

Pedals: Campagnolo alloy with reflector.

Extras: Zefal H.P. pump, Christophe toeclips, Brooks chrome leather straps.

Finish: Black or silver.

Not available until September

RALEIGH
Competition GS
NEW

This totally new model will gain the enthusiasm of the road racer and lightweight tourist alike. The frame is built of Reynolds 531 butted tubes, forks and stays ① with a completely new close clearance geometry.

The Competition GS features the complete Campagnolo Grand Sport ensemble consisting of Grand Sport front and rear derailleurs ②, three-pin alloy cotterless crank set with alloy disc chainguard, Campagnolo alloy quill pedals ③, seat pin, small flange quick release hubs and head fittings. Brakes are the new Weinmann Carrera side pull model ④ and the wheels are 700 C high-pressure, narrow-section that can be interchanged with tubular sew-up wheels without brake shoe adjustment, making this the best all-around quality bicycle on the market.





SPECIFICATIONS*

Frame: Size: Gents: 21½", 23½", 25½", 27". Constructed with Bocama feature cut lugs, Reynolds 531 maintubes & 20-30 high carbon steel stays. Features brazed-on cable eyes, guides, downtube stop & chrome dropouts.

Fork: Raleigh tubular 20-30 blades & Vagner forged crown with chrome ends.

Handlebar: Raleigh Italienne alloy, forged alloy stem with Allen expander bolt.

Saddle: Brooks B17 narrow leather.

Gears: Sun Tour Cyclone Alloy rear, Compe V alloy front with handle bar end controls & 14-28 freewheel.

Crank Set: Raleigh/S.R. alloy cotterless 5RGII, 42-52 teeth with alloy disc chainguard.

Wheels: 700 C Weinmann A124 narrow, concave section alloy rims with Atom small flanged, forged, light alloy quick release hubs.

Tires: 700 C.

Brakes: Raleigh/Weinmann 610 centerpull with lightened quick release levers.

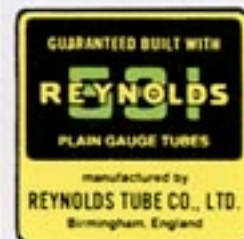
Pedals: Atom 440 alloy barrel with reflector.

Extras: Zefal H.P. pump, Christophe toeclips, Brooks chrome leather straps.

Finish: Red or gold.

Super is an apt description for this completely new model which now gives the enthusiast a quality lightweight frame with comparable components for a highly responsive ride at a moderate price.

This new Super Course features a totally new frame geometry constructed of Reynolds 531 main tubes ① to provide strength and lightness for exciting performance. Also has quick release small-flange alloy hubs ②, Weinmann center pull brakes with quick release levers, Sun Tour Cyclone 10-speed derailleurs ③ with finger tip handlebar end controls ④ and alloy rims.



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RALEIGH
Super Course
NEW



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Not available until September



The latest Grand Prix with all its improvements in design, styling and specifications has become the most competitive model in its class. The frame of 20-30 high carbon steel with gold lined Bocama feature cut lugs ① and chrome fork tips provides the ultimate in lightness and attractive appearance. In addition, a complete transmission of Raleigh branded alloy components were crafted to meet Raleigh's exacting requirements ②. Quick release hubs and brake levers provide easy wheel removal.

The Ladies model is a mixte frame version with identical specifications.



SPECIFICATIONS*

Frame: Size: Gents: 19½", 21½", 23½", 25½".
Ladies Mixte: 19½", 21½".
Constructed with Bocama feature cut lugs & Raleigh 20-30 high carbon steel tube. Features brazed-on cable eyes, guides, downtube stop & kickstand plate.

Fork: Raleigh tubular blades with lightweight box crown & chrome tips.

Handlebar: Raleigh Maes alloy, SR alloy stem with Allen expander bolt.

Saddle: Brooks padded quilted vinyl.

Gears: Raleigh/Sun Tour alloy, power shift levers & 14-34 freewheel.

Crank Set: Raleigh/SR alloy cotterless, 42-52 teeth with alloy disc chainguard.

Wheels: 27" x 1¼" narrow section steel rims with Normandy Sport forged, large

flange, light alloy quick release hubs.

Tires: 27" x 1¼" low rolling resistance, high pressure gumwall.

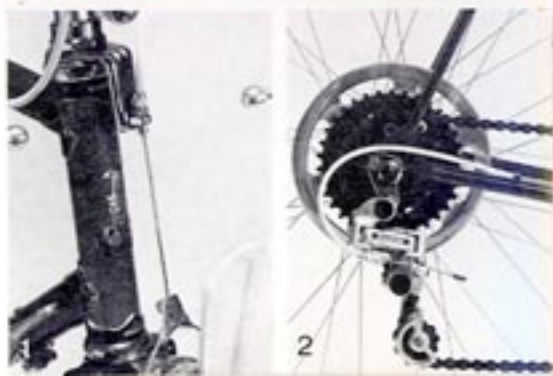
Brakes: Raleigh/Weinmann forged alloy centerpull with quick release levers.

Pedals: 717 ball bearing with reflector.

Finish: Blue, bronze or silver with contrasting panel & gold lug lining.

RALEIGH

Grand Prix





SPECIFICATIONS*

Frame: Size: Gents: 19 $\frac{3}{4}$ ", 21 $\frac{1}{2}$ ", 23 $\frac{1}{2}$ ", 25".
Ladies Mixte: 19 $\frac{1}{2}$ ", 21 $\frac{1}{2}$ ".
Constructed with Raleigh lightweight lugs & Raleigh 20-30 high carbon steel tube. Features brazed-on cable eyes, guides, downtube stop & kickstand plate.

Fork: Raleigh tubular blades with lightweight box crown & solid plate ends.

Handlebar: Raleigh Maes alloy, SR alloy stem with Allen expander bolt.

Saddle: Brooks padded vinyl.

Gears: Raleigh/Sun Tour 10-speed with 14-34 freewheel.

Crank Set: Raleigh/S.R. alloy cotterless 42-52 teeth with alloy disc chainguard.

Wheels: 27" x 1 $\frac{1}{4}$ " Endrick rims with Normandy Sport forged, large flange, light alloy hubs.

Tires: Raleigh 27" x 1 $\frac{1}{4}$ " gumwalls.

Brakes: Raleigh/Weinmann forged alloy centerpull with extension levers.

Pedals: 717 ball bearing with reflector.

Finish: Red or blue.

RALEIGH
Record Limited
NEW

This limited edition model has been designed to provide a lifetime of service. It features typical Raleigh styling and design, sturdy frame, reliable components, all at a price to fit everyone's budget.

The Record Limited is constructed of 20-30 high carbon steel tubing fully lugged for extra strength. For components it has Raleigh branded wide ratio gears with stem shifters and Raleigh/SR cotterless alloy chainset with 42-52 tooth chainrings with disc ①. Also Raleigh/Weinmann centerpull alloy brakes ② for safe controlled stops.

The Ladies model is a mixte frame version with identical specifications.



This rugged model is the only 28" wheel lightweight bicycle available in America with Raleigh quality. Designed and styled after the traditional London Bobbies bicycles to provide many carefree years of cycling pleasure. Features: the dependable Sturmey Archer AW 3-speed hub gear, traditional roller lever brakes ①, 28" x 1 1/2" roadster tires for a smooth comfortable ride no matter what the road conditions ②, plus tire pump and saddle bag.



SPECIFICATIONS*

Frame: Size: Gents: 22", 24", Ladies 22". Constructed with Raleigh Roadster lugs & Raleigh 20-30 high carbon steel tube.

Fork: Classic Raleigh design with tubular blades & crown with integral reinforcement.

Handlebar: Raleigh North Road raised with roller lever brakes.

Saddle: Brooks B72 leather.

Gears: Sturmey Archer three-speed with trigger control.

Crank Set: Raleigh 46 teeth with 6 1/2" cranks.

Wheels: 28" x 1 1/2" Westwood chrome steel with Raleigh #960 front hub & Sturmey Archer rear.

Tires: Raleigh 28" x 1 1/2" roadster.

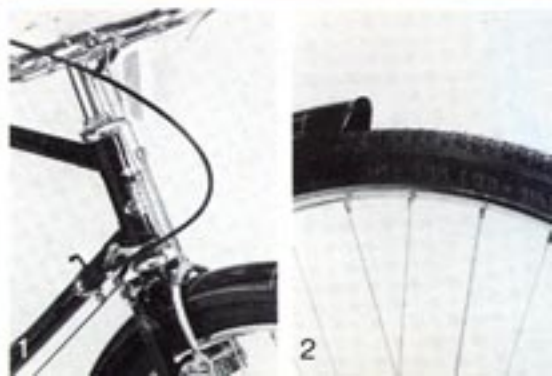
Brakes: Traditional all-chrome roller lever.

Pedals: Union 620 ball bearing with reflector.

Extras: Fenders deep section heavy duty, pump and seat bag.

Finish: High gloss black enamel with decorative red & gold striping.

RALEIGH
Tourist



*Subject to change without notice.

The Sprite 27 series is a prominent part of the Raleigh line of fine touring bicycles. Built for effortless cycling with 27" wheels and a choice of either a Sturmey Archer 3-speed hub gear or the new Raleigh/Huret 10-speed derailleur gear. The Sprite series features alloy handlebars, stem and brake levers, Raleigh Weinmann alloy side pull brakes for lightness and high performance, 27" x 1 1/4" gumwall tires, plus alloy 'Pletscher' carrier for carrying books and small parcels.

Ladies version available in mixte frame 10-speed model and conventional frame 3-speed models.

RALEIGH

Sprite 27



SPECIFICATIONS*

Frame: 3-Speed Sprite: Size: Gents: 21 1/2", 23 1/2", 25". Ladies Std.: 19 1/2", 21 1/2", 23". Constructed with Raleigh lightweight lugs & Raleigh 20-30 high carbon steel tube. Features brazed-on cable eyes & kickstand plate. 10-Speed Sprite: Size: Gents: 21 1/2", 23 1/2", 25". Ladies Mixte: 19 1/2", 21 1/2". Constructed with Raleigh lightweight lugs & Raleigh 20-30 high carbon steel tube. Features brazed-on

cable eyes, guides, downtube stop & kickstand plate.

Fork: Raleigh tubular blades with lightweight box crown & brazed in fork ends with fender stay eyelets.

Handlebar: Raleigh alloy North Rounder SR alloy stem with Allen expander bolt.

Saddle: Brooks black vinyl.

Gears: 3-Speed Sprite: Sturmey Archer 3-speed with trigger control. 10-Speed Sprite: Raleigh/Huret derailleurs & 14-34 freewheel.

Crank Set: 3-Speed Sprite: Raleigh 46 Teeth with full chainguard. 10-Speed Sprite: Raleigh three piece 40-49 teeth with disc chainguard.

Wheels: 3-Speed Sprite: 27" x 1 1/4" Endrick rims with Raleigh #960 front hub and Sturmey Archer rear hub gear.

10-Speed Sprite: 27" x 1 1/4" Endrick rims with Atom forged light alloy low flange hubs.

Tires: Raleigh 27" x 1 1/4" gumwall.

*Subject to change without notice.

Brakes: Raleigh/Weinmann forged alloy sidepull.

Pedals: Union 620 ball bearing with reflector.

Extras: Deep wall lightweight fenders. Alloy lightweight Pletscher carrier.

Finish: 3-Speed Sprite: Flamboyant carmine or green with black panel on seat tube & head tube. 10-Speed Sprite: Flamboyant coffee or green with black panel on seat tube & head tube.





SPECIFICATIONS*

Frame: Size: Gents: 18", 21", 23". Ladies: 18", 19½", 21", 23". Constructed with Raleigh feature cut lugs & Raleigh 20-30 high carbon steel tube. Features brazed-on cable eyes & kickstand plate.

Fork: Raleigh tubular blades & crown with integral reinforcement & plate ends with fender stay eyelets.

Handlebar: Raleigh North Rounder chrome plated steel.

Saddle: Brooks black vinyl.

Gears: Sturmey Archer AW three-speed or S3C three-speed coaster with fingertip trigger control.

Chain Wheel: Raleigh 46 teeth with 6½" cranks; 5½" cranks on 18" & 19½" frames.

Wheels: Raleigh special section rims with Raleigh #960 front hub and Sturmey Archer 3-speed hub gear.

Tires: Raleigh 26" x 1½" gumwall.

Brakes: Weinmann forged alloy sidepull; with S3C model only front caliper is used.

Pedals: Union 620 ball bearing with reflector.

Extras: Fenders with welded on double braces. 3 point chainguard fixing.

Finish: Pearl silver or coffee with accent striping. S3C Model, Silver only.

RALEIGH
Sports

A classic in its own time with a reputation for quality, comfort and reliability that spans the globe, the Raleigh Sports is constructed of 20-30 high carbon steel tubing with Raleigh feature cut lugs. Brakes are the new Raleigh /Weinmann model fitted with lightweight alloy levers ①. Saddle is the new Brooks vinyl seat with sprung frame to provide riding comfort, plus saddle bag for carrying convenience ②.



*Subject to change without notice.



The Raleigh LTD is built to the same exacting standards that have made Raleigh the foremost name in cycling throughout the world. The LTD features fully lugged frame construction and famous Raleigh tubular fork and crown which provides great strength ①. The LTD is available with either Sturmey Archer 3-speed AW hubs with trigger control or coaster foot brake hub. The new chainguard provides extra protection and is attached with brazed mounts for secure rattle-free use ②.

SPECIFICATIONS®

Frame: Size: Gents: 18", 21", 23". Ladies: 18", 19½", 21", 23". Constructed with Raleigh feature cut lugs & Raleigh 20-30 high carbon steel tube. Features brazed-on cable eyes & kickstand plate.

Fork: Raleigh tubular blades and crown with integral reinforcement & plate fork ends.

Handlebar: Raleigh North Rounder chrome plated steel.

Saddle: Brooks black vinyl.

Gears: Sturmey Archer AW three-speed, or SC coaster.

Chain Wheel: Raleigh 46 teeth with 6½" crank; 5½" crank on 18" and 19½" frames.

Wheels: Endrick 26" x 1½" rims with Raleigh #960 front hub & Sturmey Archer rear hub.

Tires: Raleigh 26" x 1½" blackwall.

Brakes: Raleigh steel caliper except SC model with coaster hub only.

Pedals: Union 620 ball bearing with reflector.

Extras: Ribbed section fender with rear reflector & full chainguard.

Finish: Sky blue or carmine. SC Model, Gents carmine only. Ladies, Sky blue only.

RALEIGH
LTD



*Subject to change without notice.